

Review of Fire Test
Report
WARRES No. 115092

WF Report Number:
160117

Date:
7th December 2006

Test Sponsor:
L'Isolante K-Flex srl

Warringtonfire Report No. 160117

Review of Fire Test Report

WARRES No. 115092

Sponsored By

**L'Isolante K-Flex srl
Sede Legale, Uffici E Stabilimento:
Via Don Locatelli
35 - 20040 Roncello
Milan
Italy**

Commercial in confidence

CONTENTS	PAGE NO.
TEST DETAILS.....	4
SIGNATORIES	6

Test Details

Introduction

Test report WARRES No. 115092 relates to a test performed in accordance with the procedures defined in BS 476: Part 6: 1989, Method of Test for the Fire Propagation for Products, on the following specimens

The specimens comprised "K-Flex IC Clad", an aluminium foil laminate faced "K-Flex ST" foam insulation product, bonded with the aluminium foil face exposed, utilising "Loc Tied" adhesive, to one face of 1.5mm thick steel sheet.

"K-Flex IC Clad" consisted of 25mm thick "K-Flex ST", a closed cell, elastomeric insulation foam having a density of from 50 to 80kg/m³, which had been faced on one face with an aluminium foil (50 microns thick) faced glass fabric laminate, bonded to the "K-Flex ST" utilising "414" adhesive.

The specimens were supplied by the sponsor. Warringtonfire was not involved in any selection or sampling procedure.

Test Results

Test report WARRES No. 115092 contains the following results:

Fire propagation index, I	=	9.0
subindex, i ₁	=	5.4
subindex, i ₂	=	2.8
subindex, i ₃	=	0.8

Confirmation of Specification

Subsequent to the issue of the original test report, a representative of the sponsor of the test has stated that the sponsor has changed the name of the company. The correct name of the company is now L'Isolante K-Flex srl. The new company name is referred to in this review report.

It has been confirmed in writing by L'Isolante K-Flex srl that there have been no changes to the product description contained within test report WARRES No. 115092 and that the product which is currently being manufactured is identical in every respect to the specimens which were tested.

It has also been confirmed in writing that no further fire testing of the previously fire tested specification has been performed since the issue of the test report, and no other individual or organisation has been asked to provide a technical review of the reports.

Conclusions


The procedures adopted for the original test (BS 476: Part 6: 1989) have been re-examined and are identical in all respects to those currently in use (BS 476: Part 6: 1989), therefore, with respect to test report WARRES No. 115092, its contents shall remain valid until 11th September 2010.

This review should be read in conjunction with test report WARRES No. 115092.


Validity

This review is based on information used in the original test report. No other information or data has been submitted by L'Isolante K-Flex srl, which could affect this review.

Signatories


Responsible Officer
T Mort*


Approved
I Moore*
Laboratory Supervisor


Head Of Department
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pp

* For and on behalf of warringtonfire.

Report Issued: 7th December 2006

WARRES No. 115092

Page 1 of 8

Test Report**WARRES No. 115092****BS 476: Part 6: 1989
Method Of Test For
Fire Propagation For Products****Sponsored By****Isolante Service GmbH
Hovelmarkt 7
D-33161 Hovelhof
Germany**

Warrington
FIRE
research
CONSULTANCY • TESTING

The Professionals in Fire Safety

(PC3729W)

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WARRES No. 115092

Page 2 of 8

Test Report**WARRES No. 115092****BS 476: Part 6: 1989
Method Of Test For
Fire Propagation For Products****Sponsored By****Isolante Service GmbH
Hovelmarkt 7
D-33161 Hovelhof
Germany****1 Purpose Of Test**

To determine the fire propagation index of specimens of a product when they are tested in accordance with BS 476: Part 6: 1989 'Fire tests on building materials and structures, method of test for fire propagation for products'.

2 Scope Of Test

BS 476: Part 6: 1989 specifies a method of test, the result being expressed as a fire propagation index, that provides a comparative measure of the contribution to the growth of fire made by an essentially flat material, composite or assembly. It is primarily intended for the assessment of the performance of internal wall and ceiling linings.

3 Description Of Test Specimens

The description of the specimens given below has been prepared from information provided by the sponsor of the test. All values quoted are nominal, unless tolerances are given.

The specimens comprised "K-Flex IC Clad", an aluminium foil laminate faced "K-Flex ST" foam insulation product, bonded with the aluminium foil face exposed, utilising "Loc Tied" adhesive, to one face of 1.5mm thick steel sheet.

"K-Flex IC Clad" consisted of 25mm thick "K-Flex ST", a closed cell, elastomeric insulation foam having a density of from 50 to 80kg/m³, which had been faced on one face with an aluminium foil (50 microns thick) faced glass fabric laminate, bonded to the "K-Flex ST" utilising "414" adhesive.

The specimens were supplied by L'Isolante K-Flex srl. Warrington Fire Research Centre was not involved in any selection or sampling procedure.

4 Conditioning Of Specimens

The specimens were received on the 3rd August 3000.

Prior to testing the specimens were conditioned to constant mass at a temperature of 23 ± 2°C and a relative humidity of 50 ± 10%.

5 **Date Of Test**

The test was performed on the 14th August and 15th August 2000.

6 **Test Procedure**

The test was performed in accordance with the procedure specified in BS 476: Part 6: 1989 and this report should be read in conjunction with that British Standard.

7 **Form In Which Specimens Were Tested**

The specimens were tested in the form of a composite.

8 **Exposed Face**

The aluminium foil face of the specimens was exposed to the heating conditions of the test.

9 **Test Results**

The test results relate only to the behaviour of the test specimens of the product under the particular conditions of test, they are not intended to be the sole criterion for assessing the potential fire hazard of the product in use.

The test results relate only to the specimens of the product in the form in which they were tested. Small differences in the composition or thickness of the product may significantly affect the performance during the test and may therefore invalidate the test results. Care should be taken to ensure that any product which is supplied or used is fully represented by the specimens which were tested.

A total of three specimens was tested. The laboratory record sheet relating to each of the test specimens is appended to this report.

Throughout the test on each specimen careful observation was made of the product's behaviour within the apparatus and special note was taken of any of the phenomena listed in clause 10.2 of the Standard. None of the listed phenomena was observed and the test results on all three specimens tested were valid.

The following test results were obtained for the product.

Fire propagation index, I	=	9.0
subindex, i ₁	=	5.4
subindex, i ₂	=	2.8
subindex, i ₃	=	0.8

NOTE: If a suffix 'R' is included in the above fire propagation index, I, then this indicates that the results should be treated with caution.

10 **Interpretation Of Test Results**

Attention is drawn to Appendix 1, entitled 'Effect of thermal characteristics on the performance of assemblies'.

WARRES No. 115092

Page 4 of 8

11 Validity

The specification and interpretation of fire test methods are the subject of ongoing development and refinement. Changes in associated legislation may also occur. For these reasons it is recommended that the relevance of test reports over five years old should be considered by the user. The laboratory that issued the report will be able to offer, on behalf of the legal owner, a review of the procedures adopted for a particular test to ensure that they are consistent with current practices, and if required may endorse the test report.

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Responsible Officer

J COAKLEY
Technical Officer
Reaction to Fire Testing

Approved

C DEAN
Senior Technical Officer
Reaction to Fire Testing
for and on behalf of
WARRINGTON FIRE RESEARCH CENTRE

Date Of Issue: 11 September 2000

(PC3729W)

Appendix 1

Effect of Thermal Characteristics on the Performance of Assemblies

The result of a test in accordance with BS 476: Part 6: 1989 is applicable only to the specimens in the form in which they were tested. Small differences in the composition or thickness of the product may significantly affect the performance during the test and may therefore invalidate the test result. It is important that the specimens which are tested fully represent the product which is supplied and the manner in which it will be used. This may require a product to be tested in a number of different ways to determine the classification which will be achieved in its different methods of use.

A surface coating, for example, may be applied to a selected substrate using a particular method and application rate. The test classification which is achieved for that set of specimens will be applicable only to that situation. If the substrate or method and rate of application in a particular practical situation are different from that which was tested, then it will be necessary to determine the classification which will be achieved for that situation. Similarly, specimens incorporating a wallcovering must be fully representative of the situation which occurs in practice and will normally consist of the wallcovering bonded to a chosen substrate with a chosen adhesive; the test result will apply only to that composite system. The same principle applies to any composite or assembly which is being investigated.

It is sometimes possible to assume a 'worst case' situation which will enable a chosen set, or sets, of specimens to be constructed and tested to provide a foundation for the assessment of the probable performance of variations within the system. Similarly, it is sometimes possible to formulate a series of exploratory tests to investigate the effect of variations within a product or system, usually culminating in a series of formal tests to provide the basis for a composite assessment of pre-determined variables. In such cases, however, it is essential that careful planning of the programmes is undertaken by suitably qualified fire safety practitioners.

The following is re-produced from Appendix B of BS 476: Part 6: 1989:

With thin materials or composites, particularly those with a high thermal conductivity, the presence of an air gap and the nature of any underlying construction may significantly affect the ignition performance of the exposed surface. Increasing the thermal capacity of the underlying construction increases the "heat sink" effect and may delay ignition of the exposed surface. Any backing provided to the test specimen and in intimate contact with it, such as the non-combustible packing pieces, may alter this "heat sink" effect and may be fundamental to the test result itself. The influence of the underlying layers on the performance of the assembly should be understood and care should be taken to ensure that the result obtained on any assembly is relevant to its use in practice.

The following advice is offered on the construction and preparation of test specimens:

- (a) Where the thermal properties of the product are such that no significant heat loss to the underlying layers can occur, e.g. a material/composite greater than approximately 6 mm thick of high thermal capacity and/or low thermal conductivity, then the product should be tested backed only by the specimen holder.
- (b) Where the product is normally used as a free-standing sheet and the characteristics noted in (a) do not apply, then an airspace should be provided at the back of the product by testing over asbestos cement perimeter battens 20 mm wide and 12.5 mm thick.
- (c) Where the product is to be used over a low density non-combustible substrate and the characteristics noted in (a) do not apply, then the product should be tested in conjunction with that substrate.
- (d) Where the product is to be used over a combustible substrate and the characteristics noted in (a) do not apply, then the product should be tested in conjunction with that substrate.

Warres No. 115092

Page 6 of 8

Laboratory Record Sheet**FIRE PROPAGATION TEST - B.S.476:PART 6:1989**Sponsor : L'Isolante K-Flex srlSpecimen No : 1Date : 14/08/00

Time mins t	Specimen Temperature Deg C Ts	Calibration Temperature Deg C Tc	Ts-Tc/10t	Sub Index Of Performance
0.50	28	12	3.20	
1.00	26	17	0.90	
1.50	33	22	0.73	
2.00	37	26	0.55	
2.50	40	29	0.44	
3.00	44	35	0.30	6.12
4.00	81	67	0.35	
5.00	127	105	0.44	
6.00	154	128	0.43	
7.00	178	152	0.37	
8.00	202	170	0.40	
9.00	216	184	0.36	
10.00	234	193	0.41	2.76
12.00	266	211	0.46	
14.00	268	223	0.32	
16.00	271	232	0.24	
18.00	274	237	0.21	
20.00	277	243	0.17	1.40
Total Index of Performance S			=	10.28

SubIndex s₁ 6.12SubIndex s₂ 2.76SubIndex s₃ 1.40

Index of Performance S 10.28

Warres No. 115092

Page 7 of 8

Laboratory Record Sheet**FIRE PROPAGATION TEST - B.S.476:PART 6:1989**Sponsor : L'Isolante K-Flex srlSpecimen No. : 2Date : 15/08/00

Time mins t	Specimen Temperature Deg C Ts	Calibration Temperature Deg C Tc	Ts-Tc/10t	Sub Index Of Performance
0.50	20	12	1.60	
1.00	29	17	1.20	
1.50	34	22	0.80	
2.00	39	26	0.65	
2.50	44	29	0.60	
3.00	48	35	0.43	5.28
4.00	82	67	0.38	
5.00	131	105	0.52	
6.00	155	128	0.45	
7.00	178	152	0.37	
8.00	197	170	0.34	
9.00	207	184	0.26	
10.00	214	193	0.21	2.53
12.00	231	211	0.17	
14.00	239	223	0.11	
16.00	245	232	0.08	
18.00	252	237	0.08	
20.00	258	243	0.08	0.52
Total Index of Performance S			=	8.33

SubIndex s₁ 5.28SubIndex s₂ 2.53SubIndex s₃ 0.52

Index of Performance S 8.33

Warres No. 115092

Page 8 of 8

Laboratory Record Sheet**FIRE PROPAGATION TEST - B.S.476:PART 6:1989**Sponsor : L'Isolante K-Flex srlSpecimen No : 3Date : 14/08/00

Time mins t	Specimen Temperature Deg C Ts	Calibration Temperature Deg C Tc	Ts-Tc/10t	Sub Index Of Performance
0.50	19	12	1.40	
1.00	26	17	0.90	
1.50	34	22	0.80	
2.00	41	26	0.75	
2.50	44	29	0.60	
3.00	49	35	0.47	4.92
4.00	83	67	0.40	
5.00	129	105	0.48	
6.00	161	128	0.55	
7.00	189	152	0.53	
8.00	201	170	0.39	
9.00	215	184	0.34	
10.00	224	193	0.31	3.00
12.00	240	211	0.24	
14.00	248	223	0.18	
16.00	252	232	0.13	
18.00	258	237	0.12	
20.00	263	243	0.10	0.77
Total Index of Performance S			=	8.69

SubIndex s1 4.92

SubIndex s2 3.00

SubIndex s3 0.77

Index of Performance S 8.69